


















Date: Monday, 5/15/2006 11:49:55 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 27128		
Estimate Number	: 11412		
P.O. Number	: N/A	Part Number	: D34581
This Issue	: 5/15/2006 S.O. No. : N/A	Drawing Number	: D3458 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 5/15/2006 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 26778	Material	: N/A
Written By	: <u>SEE COMMENT REKW</u>	Due Date	: 5/30/2006
Checked & Approved By	: <u>SEE ABOVE USER & DATE</u>	Qty:	40
Comment	: est. REV. A 05.12.13 NEW ISSUE EC	Um:	20 Each

Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
		
Comment: Qty.: 0.7437 f(s)/Unit Total : 14.8743 f(s) ALUMINUM 6061-T6 Bar .188" x 4.0" Batch: <u>M19681</u>		
2.0	SHEAR	SHEAR
		
Comment: SHEAR <u>N/A</u> <u>cut blanks 8.500" long</u> <u>5/16/06</u>		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
		
Comment: HAAS CNC VERTICAL MACHINING #1 <u>water set</u> <u>Cut 1 Machine as per folio FA604 rev. A & dwg D3458 rev. A</u> <u>5/16/06</u>		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>5/17/06</u>		
5.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK <u>5/17/06</u>		
6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr parts per dwg D3458 <u>5/17/06</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
060517	60	deborning tool cut into the hole choring deburring too deep. by .030. edge over tolerance.	 06-05-17	Scrap log & destroy	 06-05-17	 06-05-17	 06-05-17	 06-05-17

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/05/17

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Drawing Name: PLATE

Job Number: 27128

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Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.05.17 (45)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA25

Pat Green 06.05.18 (45)

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

DP 06/05/19 (45)

Job Completion



u Dec 05.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

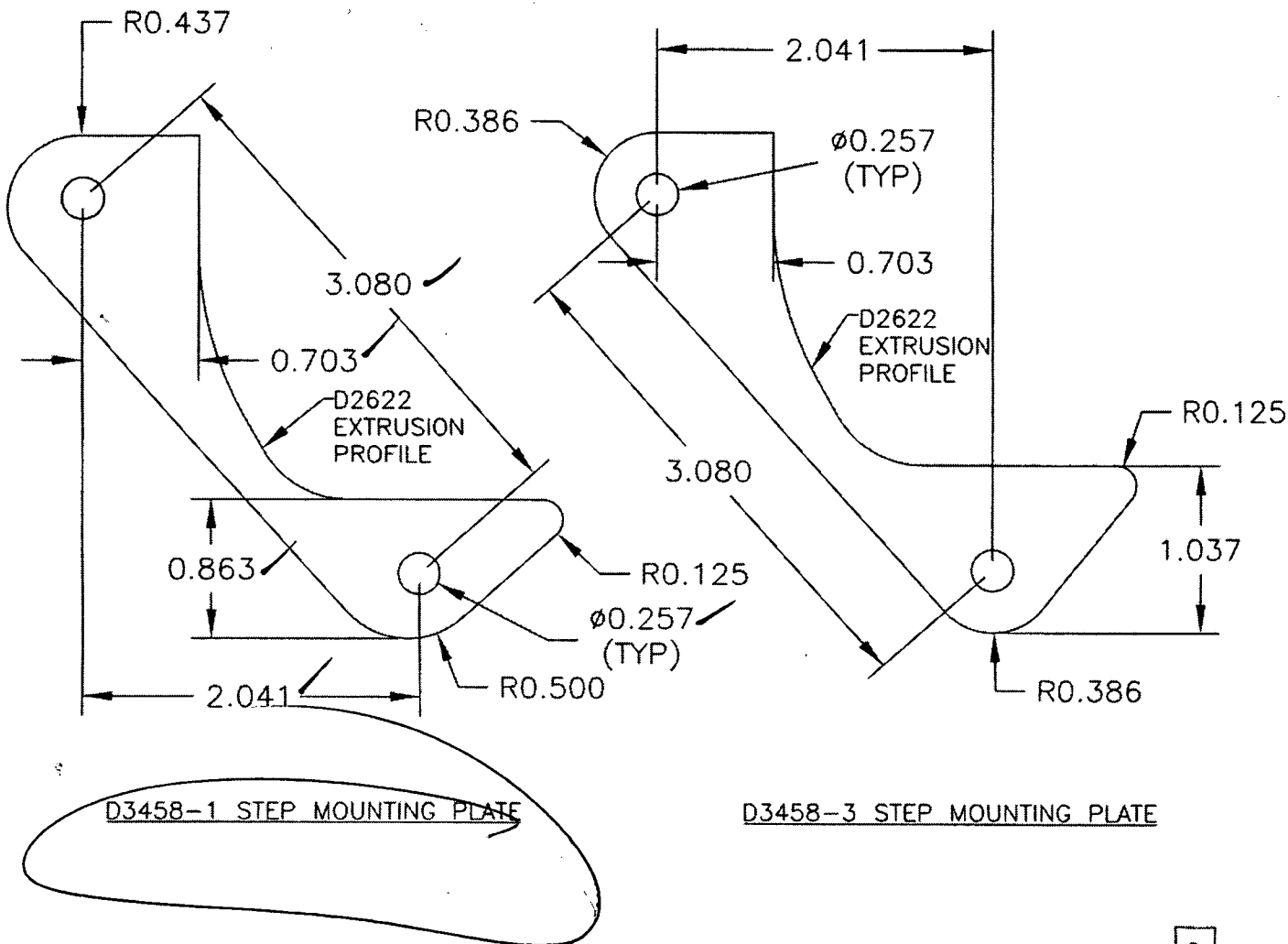
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
PH	PH	D3458	SHEET 1 OF 1
DATE	TITLE	SCALE	
05.09.23	STEP MOUNTING PLATE	1:1	
A	05.09.23	NEW ISSUE	



D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
05-11-14

